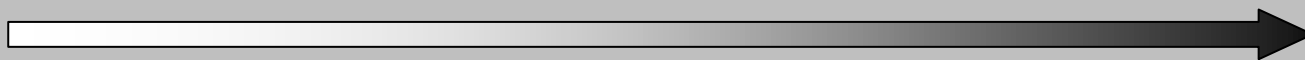


**QRSPRSTACK-SR3-13**

Sprkt/disc set 13T, 3/32": SRAM 3-spd

**BROMPTON****TABLE of VALID STACKS**

Each part in this table is only compatible with other parts in the same row  
 The parts supplied in this kit are highlighted

**ASSEMBLE COMPONENTS ONTO HUB FROM LEFT TO RIGHT****SINGLE REAR SPROCKET**

| Hub                                          | Dust cap                                     | Guide disc                 | Spacer                                   | Sprocket                                                                                                                                                                                                           | Spacer | Circlip   |
|----------------------------------------------|----------------------------------------------|----------------------------|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-----------|
|                                              | or Combined cap/disc                         |                            |                                          |                                                                                                                                                                                                                    |        |           |
| SA-3 & SA-5<br>S5/2<br><i>steel shell</i>    | 0.5mm<br>SA standard cap                     | 0.9mm<br>alu standard disc | 2.2mm (or<br>1.2+0.9mm)                  | 3.0mm<br>QRSPR13 (13tooth)<br>or<br>QRSPR14 (14tooth)<br>(No step flanges)<br><br>OR<br><br>3.1mm<br>QRSPR13DR (13tooth)<br>or<br>QRSPR14DR (14tooth)<br>(Stepped flanges. Fit with<br>flange step facing inwards) | None   | QRSPRCLIP |
|                                              | 2.1mm, nylon cap/disc, SA<br>QCHGD-SA        |                            | 1.5mm (only for<br>steel shell 3sp)      |                                                                                                                                                                                                                    |        |           |
| SA 5star &<br>Sprinter<br><i>steel shell</i> | 0.5mm<br>SA dished cap                       | 0.7mm<br>alu dished disc   | 0.9mm                                    |                                                                                                                                                                                                                    |        |           |
|                                              | 2.1mm, nylon cap/disc, SA<br>QCHGD-SA        |                            | None<br>(no spacer need<br>on alloy 3sp) |                                                                                                                                                                                                                    |        |           |
| SA 3 <i>alloy shell</i>                      |                                              |                            |                                          |                                                                                                                                                                                                                    |        |           |
| SRAM 3                                       | 0.85mm, nylon cap/disc, SRAM<br>QCHGD-SR     |                            | 2.2mm                                    |                                                                                                                                                                                                                    | 2.2mm  |           |
| Brompton<br>1-spd                            | 0.85mm, nylon cap/disc, 9-spline<br>QCHGD-BB |                            | 1.5mm                                    | 3.1mm<br>QRSPR12DR-SHMNO<br>(12tooth)<br>or<br>QRSPR13DR-SHMNO<br>(13tooth)                                                                                                                                        |        |           |
| Brompton<br>BWR<br>(3-spd)                   |                                              |                            | 2.0mm                                    |                                                                                                                                                                                                                    | 2.0mm  |           |
|                                              |                                              |                            | 1.5mm                                    |                                                                                                                                                                                                                    | 2.2mm  |           |

**DERAILLEUR BIKES, TWIN SPROCKET**

| Hub                     | Combined cap/disc                            | Inner sprocket                                            | Spacer | Outer sprocket                                                 | Circlip   |
|-------------------------|----------------------------------------------|-----------------------------------------------------------|--------|----------------------------------------------------------------|-----------|
| SRAM 3<br>(6-spd)       | 0.85mm, nylon cap/disc, SRAM<br>QCHGD-SR     | 2.0mm<br>QRSPR15DR<br>(fit with arrow facing<br>outwards) | 2.2mm  | 3.0mm<br>QRSPR13DR<br>(fit with flange step<br>facing inwards) | QRSPRCLIP |
| Brompton<br>2-spd       | 0.85mm, nylon cap/disc, 9-spline<br>QCHGD-BB | 1.8mm<br>QRSPR16DR-SHMNO                                  |        | 3.1mm<br>QRSPR12DR-SHMNO                                       |           |
| Brompton<br>BWR (6-spd) |                                              |                                                           |        | 3.1mm<br>QRSPR13DR-SHMNO                                       |           |

**Notes:**

- 'SA' means Sturmey Archer
- 2.6mm thick 13T sprockets are no longer available. Please order a full 13T sprocket stack instead (QRSPRSTACK-SA3-13, or QRSPRSTACK-SR3-13). Please see spares parts price list
- Dimensions shown indicate the contribution to stack-height
- Parts in *italics* are no longer available for purchase from Brompton Bicycle
- Spacers can only be purchased as part of a sprocket stack. Please see spares parts price list